

OBERON

Arc Flash Curtain Cube

Assembly Instructions



Arc Curtain Cube - Assembly Instructions

IMPORTANT! This product requires partial assembly by the end user.

Remove product carefully from shipping container. You may choose to assemble with or without gluing joints. PVC cement not supplied. We recommend single step BLUE MONSTER PVC cement available at Home Depot and other outlets.

1. Open carton and remove six (6) PVC tubes, 64-1/2" long, and a box containing the feet.
2. Carefully remove fabric with attached PVC tubing and webbing.

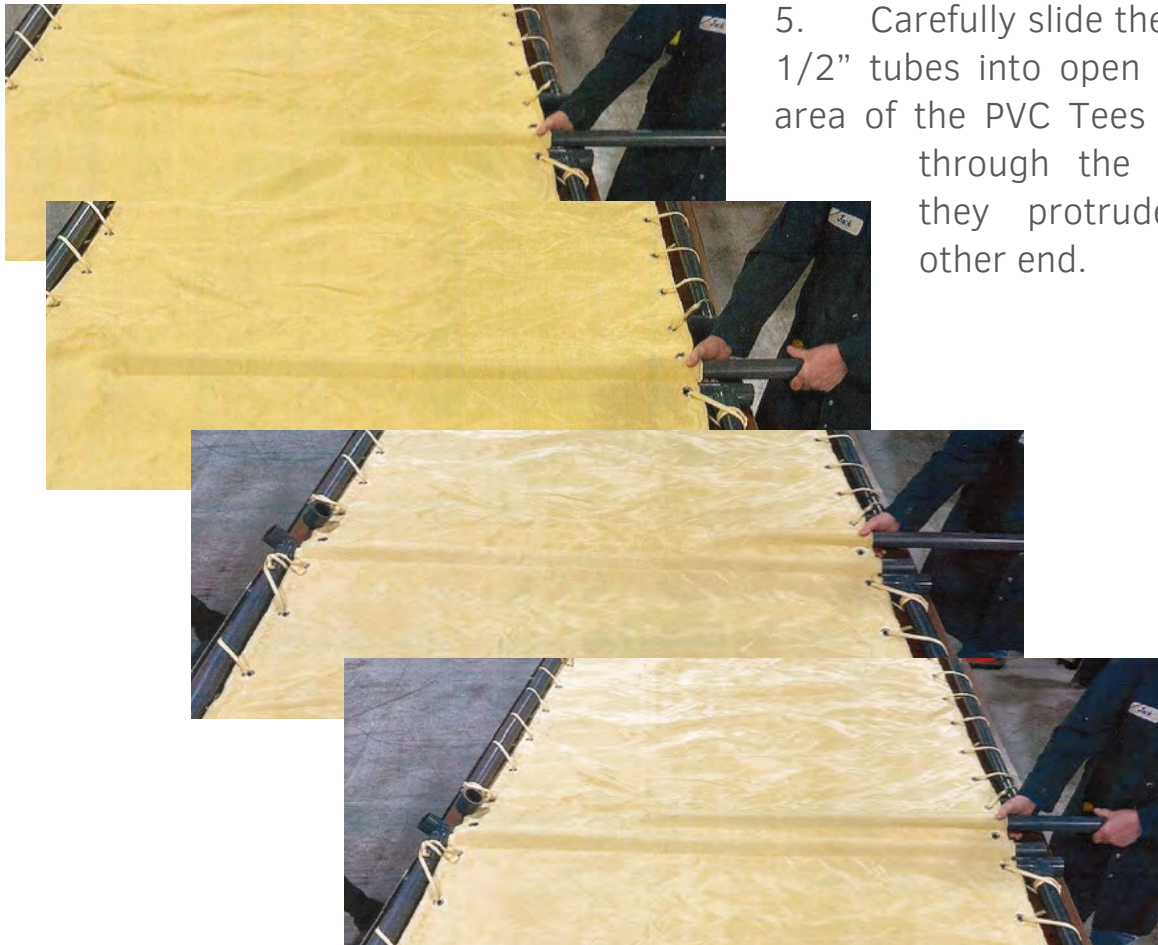




3. Unroll fabric and tubing on a large, clean table or floor.

4. Unfold the three sections and lay flat.





5. Carefully slide the six (6) 64-1/2" tubes into open slots in the area of the PVC Tees all the way through the fabric until they protrude out the other end.



ASSEMBLY WITHOUT CEMENT:

NOTE: Two people and a rubber mallet required.

6. Slip end of PVC tube into appropriate end of the base Tee.

“Foot” the Tee and using the rubber mallet, tap the other end of the tube in until it bottoms out.

Repeat with the other five (5) tubes.



- Next, still “footing” the base Tees, position the elbows on the top crossbar over the previously assembled tubes and tap elbows in until they bottom out on both sides. Repeat with the other two (2) crossbars.





8. Tap in a “Tee” foot on the outermost ends of the product.
Install two (2) Tees in the middle section and two (2) Mono legs on the inner Tee of the outer panels.

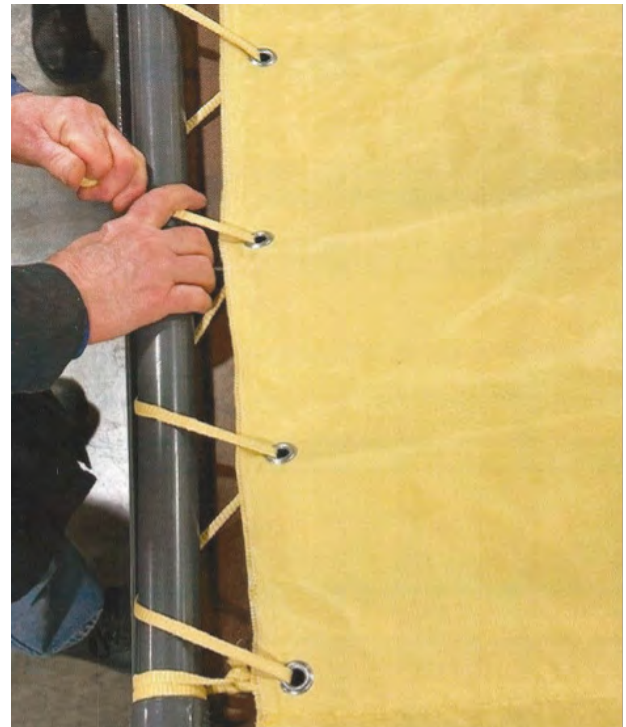
IF YOU CHOOSE TO GLUE:

9. Clean all joining areas with a clean rag. Apply cement to the bottom end of a 64-1/2” tube (be sure to move the fabric away from the area), and the appropriate Tee socket, and install with a quarter turn until the tube bottoms out.
Hold in place for approximately 15 seconds. Joint may slip open if not held. Cement all six (6) tubes to the Tee joints.
10. Install feet as per instruction #8. **DO NOT GLUE** Tee feet. You may choose to glue the “Mono feet” in place. This is recommended.

11. Stand the unit up on its feet and slide the fabric out of harm's way at the top. Apply cement to two (2) elbows on the crossbar and two (2) appropriate tubes. Working quickly, align the elbows with the two (2) tubes and pull down until they bottom out. Hold for 15 seconds. Repeat with the other two (2) crossbars.

NEXT:

12. Lay the unit on a large table or on the floor, propped up on the bottom end, by way of a convenient means, to tighten up the lacing. Untie the end with the slip knot. At the other side of the lacing, pull on the lacing, grommet by grommet, and pull the fabric to about 1" from the bottom crossbar. Wrap the excess cord around the crossbar and tie it off with two (2) half hitches or a knot of your choice that won't come loose. Tighten up the other two (2) panels.

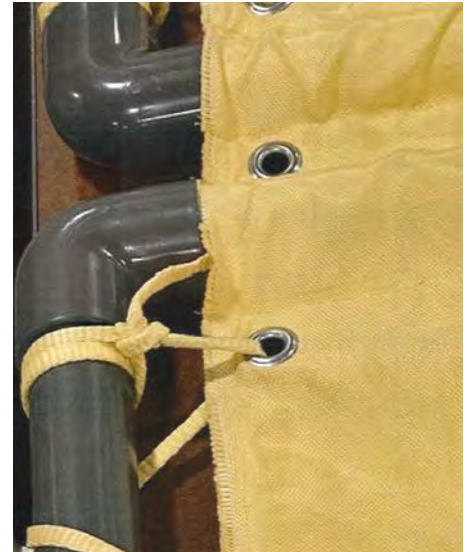




13. The top lacing will be the same as the bottom lacing.

Tighten the lacing so as to cause the fabric to be taut in the frame.

Tie off as required and finish the other two (2) panels.



14. Stand the unit up ... DONE!





15. The Oberon Arc Flash Curtain Cube is designed to fold in on itself for easy storage.



16. For more configuration ideas and to see the Curtain Cube in action, visit the [Arc Flash Curtain Cube page](#) on our website.

V.1



Oberon
375 Faunce Corner Road
North Dartmouth, MA 02747 USA
P: 800.322.3348
F: 508.999.4443
service@oberoncompany.com
www.oberoncompany.com

